# Micromechanical Plastic Behavior of AA5454 Alloy used for Fabrication of Pyramidal Cups

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## ABSTRACT

Numerical simulation of single point incremental forming process (SPIF) for Ni 201 sheet material was carriedout using finite element analysis software and Taguchi experimental techniques. Reduction in thickness duringSPIF process of the parabolic cups was estimated. Formability diagrams were drawn based on minor and majorstrains, and normalized major and minor stresses. The significant process parameters were identified usinganalysis of variance (ANOVA). Local thing along the walls of the parabolic cups were also estimated. It has been

found that the maximum thinning ranges from 58% to 61% in the parabolic cups drawn from Ni201 using singlepoint incremental forming process.

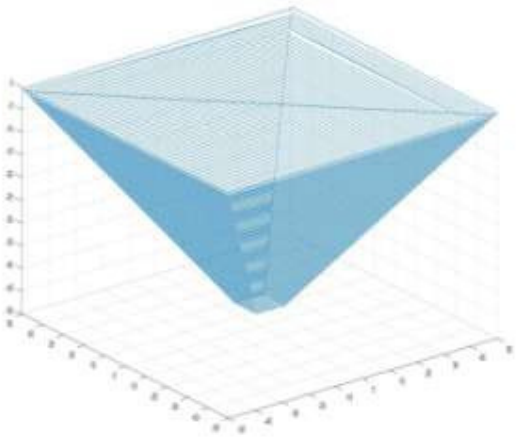

Figure 1:Tool path generation.

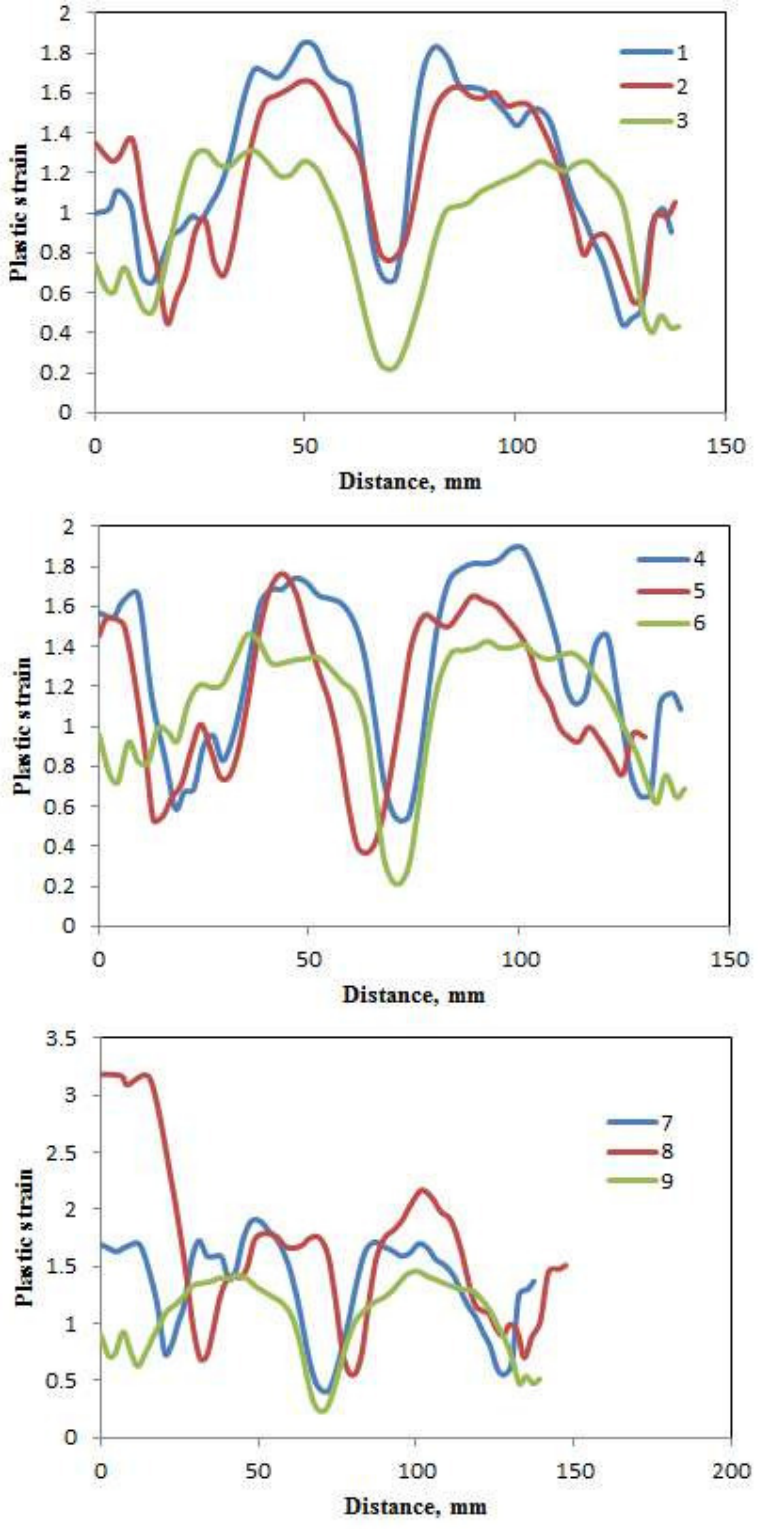


Figure 2:Equivalent plastic strain induced along the wallsof cup.

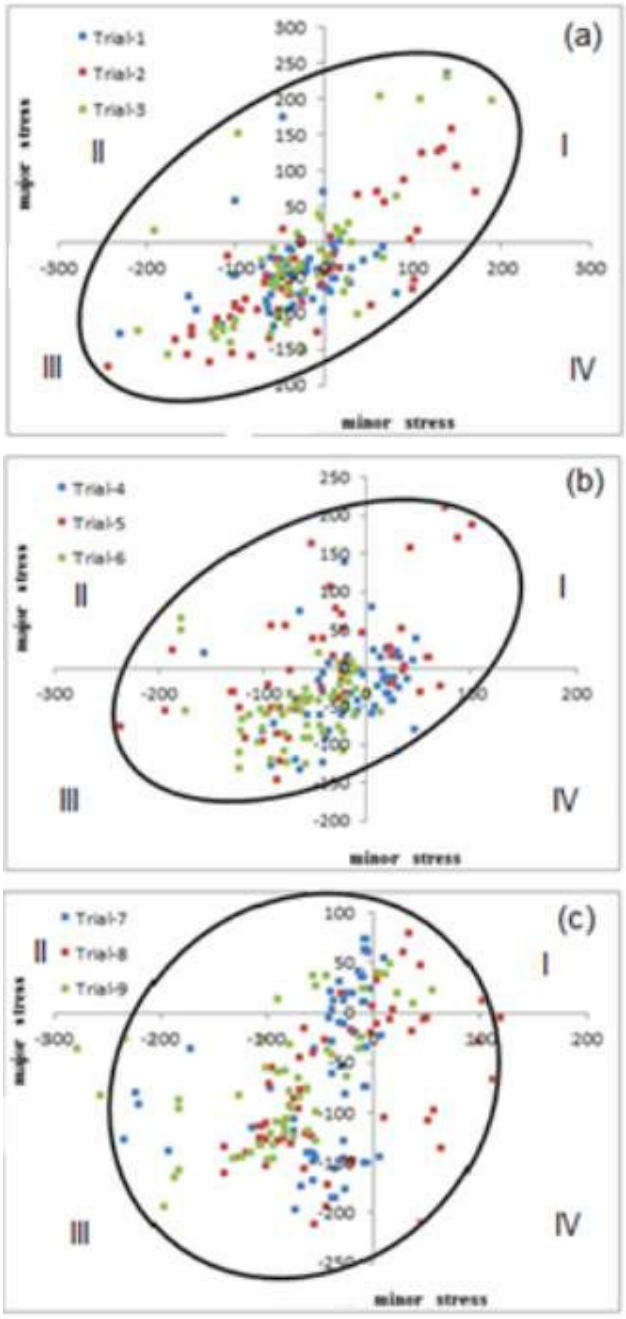


Figure 3: Formability of pyramidal cups.

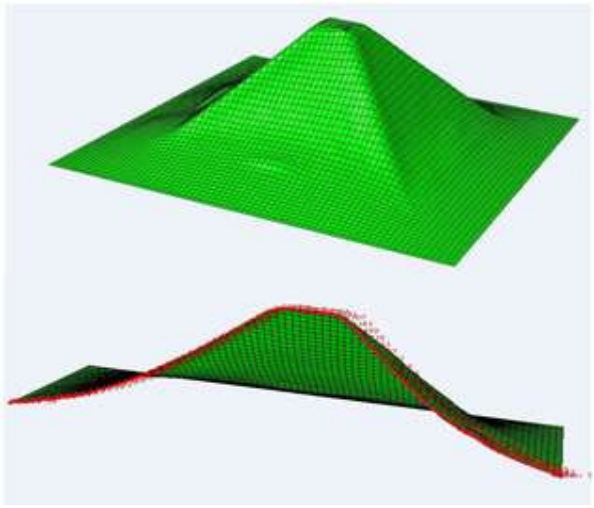

Figure 4: Formation of pyramidal cup.

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