

Finite Element Analysis of Ti-Alloy Fracture Behavior and Experimental Validation

N. Jyothirmayi

PG Student, Department of Mechanical Engineering, JNT University, Hyderabad



Under the Guidance of Dr. A. Chennakesava Reddy, Associate Professor, JNTUH College of Engineering, JNT University, Hyderabad.

ABSTRACT

Ti-6Al-3Mo-2Cr titanium alloy that finds applications as components of the aircraft engine. Analysis of crack growth in engine compressor disks made of this material has been carried out. It has been observed that there is a general trend of increasing stress intensity factor with increasing applied tensile load. It can also be observed that the stress intensity factor increases with increasing crack size and width of the flat specimen. Microstructure analysis of the specimen (tested under $\sigma = 1100$ MPa) has revealed quasi-cleavage fracture with small symptoms of plastic shearing in the early part of cracking.

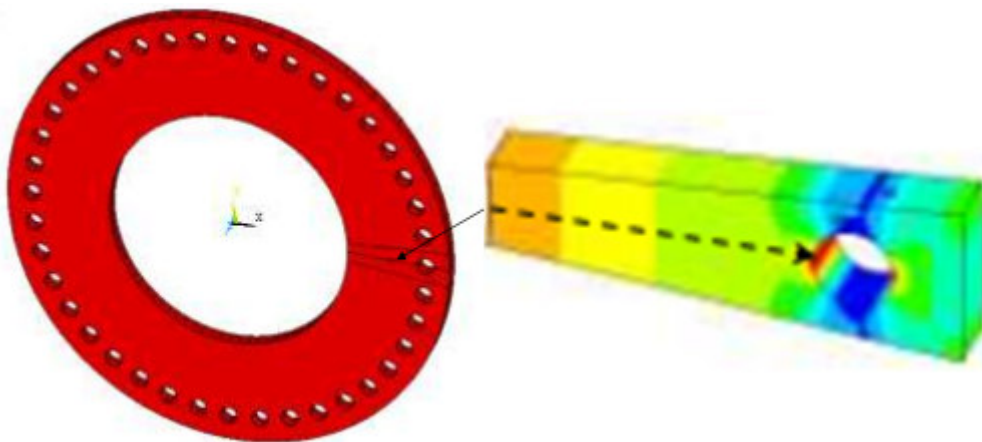


Figure 1: Geometric model and FE model along with the crack tip.

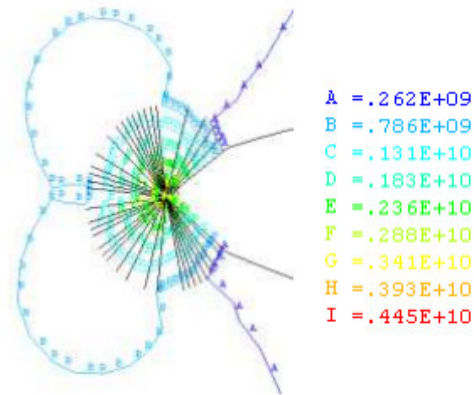


Figure 2: Fringe plot of the crack.

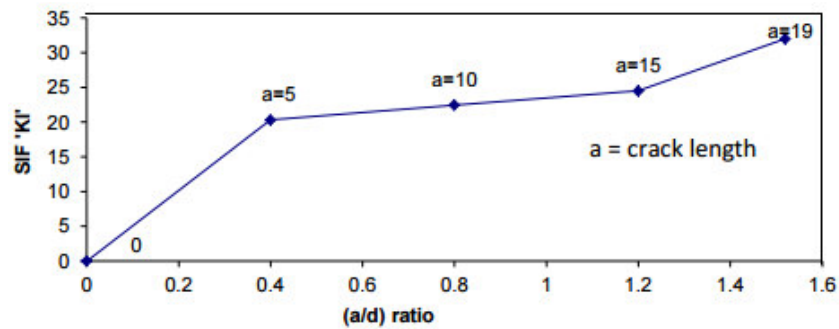
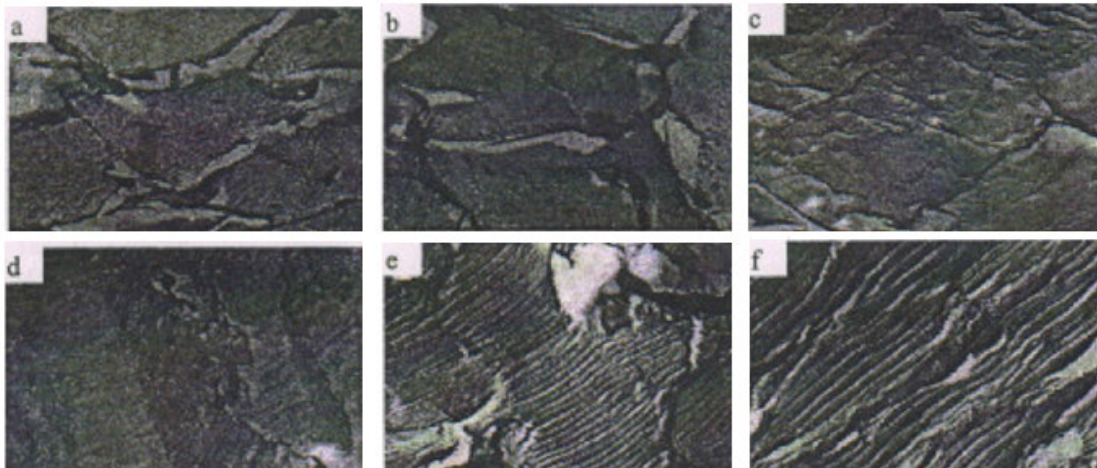


Figure 3: Stress Intensity factor plot for varying (a/d) ratio.



(a) Figure 4: Microstructure of fractured specimens for test conditions: (a) Specimen width = 25 mm, crack length = 2.5 mm, Load = 900 MPa; (b) Specimen width = 50 mm, crack length = 5.0 mm, Load = 900 MPa; (c) Specimen width = 25 mm, crack length = 2.5 mm, Load = 1000 MPa; (d) Specimen width = 50 mm, crack length = 5.0 mm, Load = 1000 MPa; (e) Specimen width = 25 mm, crack length = 2.5 mm, Load = 1100 MPa; (f) Specimen width = 50 mm, crack length = 5.0 mm, Load = 1100 MPa

References

1. A. A. Shanyavsky, N. V. Stepanov, Fractographic analysis of fatigue crack growth in engine compressor disk of Ti-6Al-3Mo-2Cr titanium alloy, *Fatigue & Fracture of Engineering Materials & Structures*, Vol.18, pp. 539-550, 1995.
2. H. C. Burghard, N.S. Steloff, Cleavage phenomena and topographic features, *ASTM STP 436*, pp. 298-302.
3. A. C. Reddy, S. Sundararajan, Influences of ageing, inclusions and voids on the ductile fracture mechanism of commercial Al-alloys, *Journal of Bulletin of Material Sciences*, vol. 28, no. 1, pp. 75-79, 2005.
4. A. C. Reddy, Evaluation of resonant conditions causing high cycle fatigue in bladed disk assemblies of turbomachines using modal analysis, *Journal of Manufacturing Technology Today*, vol. 5, no. 8, pp. 5-10, 2006.
5. P. Laxminarayana, A. C. Reddy, Nonlinear finite element modeling of machining process to minimize distortion in forged turbine disk, *National Conference on Computer Integrated Design and Manufacturing*, Coimbatore, 28-29th November, 97-102, 2003.
6. B. Balu Naik, A. C. Reddy, T. K. K. Reddy, Finite element analysis of some fracture mechanisms, *International Conference on Recent Advances in Material Processing Technology*, 23-25th February 2005, pp. 265-269.
7. P. S. Ranjit, A. C. Reddy, Studies on dynamic behaviour of Ti-6Al-4V alloy sheets in aircrafts, *19th National Convention of Aerospace Engineers, National Seminar on Indian Aerospace Engineering Perspective-2020*, Jaipur, 19-20th November 2005.
8. A. C. Reddy, Discretization errors in finite element analysis of non-linear 2-D structural problems with large strains and plasticity, *Two-Day National Level Seminar on FEM and Its Application to Non-Linear Problems*, Kurnool, 20-21 January 2006, pp. 25-36.
9. D.V.R. Murthy A. Chennakesava Reddy, Y. Bhaskar Rao, Factors to be considered for selection & design of rupture disc, *14th International Conference on Nuclear Engineering*, Miami, Florida, 17-20th July 2006, ICONE14-89634.
10. P. S. Ranjit, A. C. Reddy, Studies on fretting fatigue behaviour of Ti-6Al-4V alloy, *National Conference on Design for Product Life Cycle*, Pilani, 17-18th February 2006.